

TECHNICAL DATA SHEET

**KRAFTLINER**

**Mark: PM4**

**Goods produced 100% virgin fiber no waste content**

Property	Unit	Standard	Values														
			115	120	125	130	135	140	150	160	170	175	186	200	225	250	275
1. Grammage	g/m <sup>2</sup>	ISO 536	115	120	125	130	135	140	150	160	170	175	186	200	225	250	275
2. Moisture, min/max	%	ISO 287	7 - 9														
3. Cobb test 60, min/max <b>top</b> <b>bottom</b>	g/m <sup>2</sup>	ISO 535	25-38 38-52														
4. SCT CD, <b>Typical</b>	kN/m	ISO 9895	2,30	2,40	2,60	2,65	2,75	2,85	3,00	3,10	3,30	3,45	3,70	4,05	4,50	4,70	4,90
<b>Guaranteed min</b>			2,15	2,25	2,40	2,50	2,55	2,60	2,85	2,95	3,05	3,15	3,50	3,80	4,30	4,40	4,50
5. Bursting Strength <b>Typical</b> <b>Guaranteed min</b>	kPa	ISO 2758	620	630	660	670	680	700	735	775	810	820	860	910	990	1000	1010
			580	590	610	630	650	675	700	730	755	770	805	855	900	940	960
6. Air Resistance (Gurley) <b>Typical</b> <b>Guaranteed min</b>	sec	ISO 5636/5	70 60														
7. Dennison test, №, <b>top min</b>	TAPPI 459-SU-65		16														
8. Brightness	%		14 - 17														
9. Test climate		ISO 187	Temperature (23 ± 1) °C, relative humidity (50 ± 2) %														
			Maximum basic weight tolerance ± 3 %.														